

D-2935

Work Order ID 115157

May-23-14 11:39:15 AM

B1151577 \*115157\*

Page 1

Item ID: D2935

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Saddle Spacer

Start Date: 3/17/14 Start Qty: 40.00

\*40\*

Cust Item ID:

Required Date: 3/17/14 Req'd Qty: 40.00

\*40\*

Customer:

Reference:

Approvals:

Process Plan: 

Date: \_\_\_\_\_

Tooling: \_\_\_\_\_

Date: \_\_\_\_\_

Run Start \*NR1\*

QC: \_\_\_\_\_

Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_

Date: \_\_\_\_\_

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2935	Rev B								

105

0.00

\*105\*

Purchasing

Memo

0.00

Purchasing

ISSUE PO 24388

1-Cut as per Dwg D2935

Dwg Rev: BProg Rev: B

2-Deburr if necessary

CZ 14/05/2840

115

Receive &amp; Inspect for Damage &amp; Mat'l Certs

0.00

\*115\*

Packaging

Memo

0.00

Packaging

14/05/18 640

# Work Order ID 115157

May-23-14 11:39:15 AM

**\*115157\***

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Item ID: D2935 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Saddle Spacer  
 Start Date: 3/17/14 Start Qty: 40.00 **\*40\*** Cust Item ID:  
 Required Date: 3/17/14 Req'd Qty: 40.00 **\*40\*** Customer:  
 Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
125 <b>*125*</b> QC Quality Control	QC6- Inspect dimensions to drawing  Memo	0.00 0.00		27 9-89 14/6/20		40			
130 <b>*130*</b> HandFinish Hand Finishing	Chemical Conversion Coat per QSI005 4.1  Memo	0.00 0.00				40		7/14/23	
140 <b>*140*</b> QC Quality Control	QC7-Inspect Chemical Conversion Coat  Memo	0.00 0.00		27 9-89 14/6/23	DAS	40 cont			

# Work Order ID 115157

**\*115157\***

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May-23-14 11:39:15 AM

Item ID: D2935 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Saddle Spacer  
 Start Date: 3/17/14 Start Qty: 40.00 **\*40\*** Cust Item ID:  
 Required Date: 3/17/14 Req'd Qty: 40.00 **\*40\*** Customer:  
 Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150	Identify as per dwg & Stock Location: <u>STOLH</u>	0.00							
<b>*150*</b>						<u>40X</u>	<u>DAS</u>		<u>JUN 23 2014</u>
Packaging	Memo	0.00					<u>28</u>		
Packaging							<u>9-89</u>		
160	QC21- Final Inspection - Work Order Release	0.00							
<b>*160*</b>									
QC	Memo	0.00							
Quality Control									

MLJ 14-06-24  
APR-6.24

# Picklist Print

May-23-14 11:39:14 AM

Page 1

Work Order ID: 115157

**\*115157\***

Parent Item: D2935

**\*D2935\***

Parent Item Name: Saddle Spacer

Start Date: 3/17/14

Required Date: 3/17/14

Start Qty: 40.00

Required Qty: 40.00

**Comments:**

IPP A00.06.06New IssueEC

IPP Rev:B Now 6061-T6 06-06-23 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6S.080		Purchased	No			100	sf	382.5600	0.0507	2.134736			

**\*M6061T6S 080\***

6061-T6 .080 Sheet

**\*\***

CL 14/06/14

M129439

Location

Loc Qty

Loc Code

MAT021

382.56

m126309

130.52

m126350

13.34

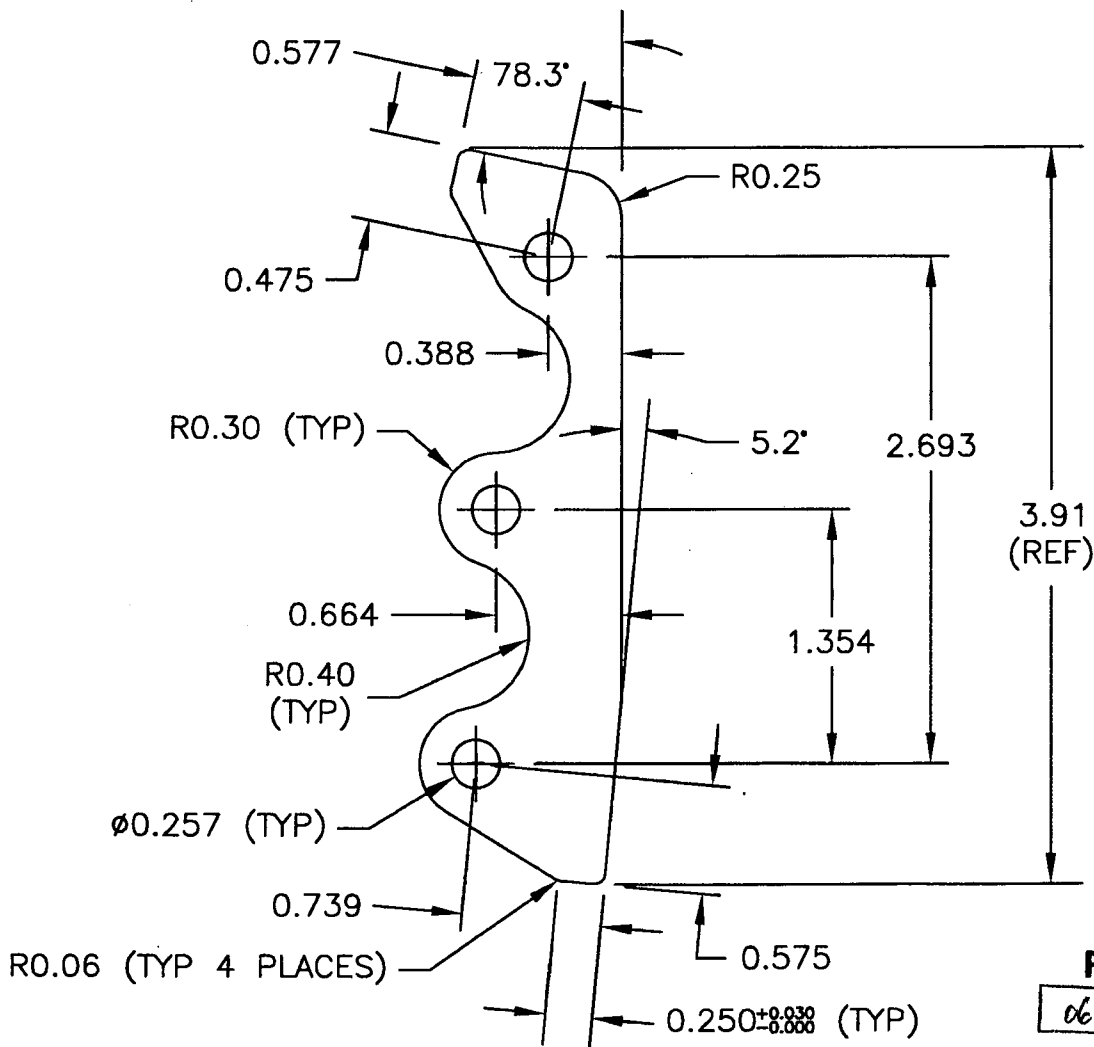
m128903

238.7



**DART**

DESIGN 77	DRAWN BY C.B.	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED PH	APPROVED [Signature]	DRAWING NO. D2935	REV. B SHEET 1 OF 1
DATE 06.05.29		TITLE SADDLE SPACER	SCALE 1:1
A	99.11.02	NEW ISSUE	
B	06.05.29	ADD 6061-T6 MATERIAL	

**RELEASED**

06-06-20 [Signature]

**NOTES:**

- 1) MATERIAL: 6061-T6 (PER QQ-A-250/11 OR AMS 4025 OR AMS 4027) 0.080" THICK (REF DART SPEC M6061T6S.080)  
OR  
5052-H32/H34 (PER QQ-A-250/8 OR AMS 4016) 0.080" THICK (REF DART SPEC M5052H32S.080)
- 2) FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) BREAK ALL SHARP EDGES 0.010 TO 0.020
- 5) ALL DIMENSIONS ARE IN INCHES

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Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613-632-9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO24388

Purchase Order Date 5/28/2014

PO Print Date 6/10/2014

Page Number 2 of 5

**Order From :**

VC-TP1001

**Ship To :** DART AEROSPACE LTD

TPI INDUSTRIES INC.  
148 RUE GOODFELLOW  
DELSON, QUEBEC J5B 1V4  
CANADA

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**Contact Name**

**Vendor Phone** 450-633-0484

**Ship To Contact**

**Ship To Phone**

**Ship Via:**

**Ship Acct:**

**Buyer**

**Customer POID**

**Customer Tax #** 10127-2607

**Terms**

**Currency**

**FOB**

Chantal Lavoie

Net 30

CAD

Destination-Collect

**Line Total: \$60.00**

4	118979	D3594-3 FLOOR DOUBLER	6/20/2014	20.00	3.00	\$60.00
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Yes

6/20/2014

CUT AS PER DWG D3594

**Line Total: \$60.00**

5	119559	D3208-7 FILLER	6/20/2014	20.00	1.36	\$27.20
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Yes

6/20/2014

CUT AS PER DWG D3208

**Line Total: \$27.20**

6	115157	D2935 SADDLE SPACER	6/20/2014	40.00	1.75	\$70.00
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Yes

6/20/2014

CUT AS PER DWG D2935

**Line Total: \$70.00**

**Note:**

6/10/2014

**T.P.I. INDUSTRIES INC.****Packing Slip**

148 GOODFELLOW  
DELSON, QUÉBEC J5B 1V4  
CANADA  
Tel: (450) 633-0484  
Fax: (450) 633-0879

Packing Slip No.: 6152  
Date: 2014-06-17  
Page: 1

<b>Sold to:</b>	<b>Ship to:</b>
<b>Dart Aerospace</b> Michael Grégoire 1270 Aberdeen Hawkesbury, Ontario K6A 1K7 Canada	<b>Dart Aerospace</b> Michael Grégoire 1270 Aberdeen Hawkesbury, Ontario K6A 1K7 Canada
<b>Order No.:</b> 24388	<b>Sold By:</b> JONATHAN LESSARD
<b>Shipped By:</b>	<b>Ship Date:</b> 2014-06-18
<b>Tracking No.:</b>	

Item No.	Unit	Description	Quantity
d2278	Chaque	d2278 step leg	50
d3065-5	Chaque	d3065-5 step leg	80
d3594-4	Chaque	d3594-4 floor doubler	20
d3594-3	Chaque	d3594-3 floor doubler	20
d3208-7	Chaque	d3208-7 filler	20
<del>d2935</del>	<del>Chaque</del>	<del>d2935 saddle spacer</del>	<del>40</del>
d3066-1	Chaque	d3066-1 spacer	80
d3065-5	Chaque	d3065-5 step leg	80
d3578-1	Chaque	d3578-1 doubler	40
d3594-5	Chaque	d3594-5 doubler	24

**Comment:** Net / 30 from date of invoice 2% svc. chg. on invoices over 30 days